

Mastertint®White Masterbatches

Mastertint® White masterbatches contain high quality titanium dioxide. The type of titanium dioxide used in each product is selected to match the requirements of the intended application.

Certain products also contain micronized calcium carbonate of exceptional whiteness, chemical purity and particularly low abrasivity, which acts as an anti blocking agent for film, contributes to increased opacity, reduces cooling time, increases rigidity and reduces use cost.

Functional additives such as antistatics and processing aids are incorporated in certain products for dual effect.

For the production of our **Mastertint® White** masterbatches we cooperate with the major suppliers of titanium dioxide and we accept only lots meeting the specifications.

Our **Mastertint® White** masterbatches are processed in state of the art compounding lines and each lot is subjected to a series of tests, which are based on international standards.

We have set strict tolerance limits for each parameter, having studied the requirements for each end use. Parameters controlled are pigment content, color, dispersion quality, moisture content and pellet size and quality.

More specifically Mastertint® White masterbatches offer the following advantages:

Composition and Color Consistency

Consistency of composition is ensured by gravimetric dosing feeders with a maximum deviation tolerance of \pm 0.5%.

Titanium dioxide and calcium carbonate content are controlled in the lab by ashing (ISO 3451/1), i.e. a known quantity of masterbatch is subjected to pyrolysis and the percentage content of each ingredient is calculated on the basis of residue weight after heating at a specific temperature.

Whiteness (color) is controlled by the use of a color computing spectrophotometer.

Excellent Pigment Dispersion Quality

Dispersion quality is probably the most important parameter of a masterbatch, as it determines the color strength obtained from the pigments. Also, better dispersion quality minimizes the down time of the users' production equipment for filter cleaning or replacement.

Quality of pigment dispersion is assured by the excellent compounding capability of our extruders and the continuous melt filtration that retains any oversized particles and foreign matter.

Dispersion quality is controlled at the lab either by optical evaluation of blown film or by the filter pressure value test (EN 13900-5), depending on the application.

Low Moisture Content

The presence of volatiles, in most cases moisture, can create production problems and / or can affect the quality of the final product.

A very low volatile content is assured by the drying equipment in which pellets are processed before they are conveyed to the storage and bagging units. Moisture content is laboratory controlled by Moisture Analyzers.

Excellent Pellet Quality

Pellet size and uniformity is important for feeding the masterbatch by volumetric dosing equipment and for the uniform coloration of the final product.

Excellent pellet quality is assured by the state of the art pelletizing and pellet classifying systems of our compounding lines. Fines, longs and oversized pellets are separated, so that only conforming pellets reach the storage and bagging units.

Pellet quality is controlled by pellet counting of one gram of masterbatch and by visual checks of the pellets to detect any irregularities.

Consistent Quantity of Masterbatch per Bag

Consistent quantity of masterbatch packed in each bag is assured by our automated bagging and weighing equipment.

Product Range and Applications

An extensive standard range is available in PE, PP, PS, PVC-P and Universal carrier, as presented in the Product Chart. The standard range covers a wide spectrum of applications including extrusion, blown and cast film, blow and injection molding. Tailor made products can be formulated on request.

Four series are offered depending on titanium dioxide grade:

- ✓ General purpose products contain rutile titanium dioxide for maximum opacity and whiteness for most plastics applications.
- ✓ (A) Series products contain special grade of rutile titanium dioxide, which minimizes die build up and lacing problems in high temperature thin film processing.
- ✓ (W) Series products contain special grade weather resistant rutile titanium dioxide for excellent outdoor stability.
- ✓ (T) Series products contain anatase grade titanium dioxide for indoor applications and fast moving conumer articles.

Neutral, blue tone and extra blue tone grades are available.

	A					
Code	Carrier	% Ti02	CaCO₃	Color Tone	Special Features	- Applications
KE-8020	LDPE	20	Yes	Milky	Most economical products	Thick extrusion and molding
KE-8520	LDPE	20	Yes	Bluish		
KE-8040	LDPE	40	Yes	Milky	Very economical product Antiblocking effect	• Extrusion and molding • Film down to 15µm
KE-8540	LDPE	40	Yes	Bluish		
KE-8050	LDPE	50	Yes	Milky	Antiblocking effect	• General purpose • Film down to 30µm • Extrusion and molding • PS thermoforming

Code	Carrier	% Ti02	CaCO₃	Color Tone	Special Features	Applications
KE-8550	LDPE	50	Yes	Milky	Antiblocking effect	 General purpose Film down to 30µm Extrusion and molding PS thermoforming
KE-8150	LDPE	50	No	Milky	High flow for very easy dilution	 Injection molded articles, especially for final products with large surfaces such as pails LDPE film
KE-8950	LDPE	50	No	Bluish	High flow for very easy dilution Antistatic	 Injection molded articles, especially for final products with large surfaces such as pails
KE-8061	LDPE	60	Yes	Bluish		 High quality LDPE and LLDPE packag- ing film
KE-8561	LDPE	60	Yes	Bluish		 Injection and blow molding
KE-8260	LDPE	60	No	Milky		 High quality LDPE and LLDPE packag- ing film Films & Sheets Injection and blow molding
KE-8270	LDPE	70	No	Milky	High flow Easy dilution High surface gloss	 High quality LDPE packaging thin film Films & Sheets Injection and blow molding
KL-8770	LLDPE	70	No	Bluish		 High quality HDPE thin film Films & Sheets Injection and blow molding
KL-8170	LLDPE	70	No	Milky	Contains polymer-processing additive for minimum die bild up and improved surface quality High flow and easy dilution	• LLDPE film • HDPE filn

Product description						
Code	Carrier	% Ti02	CaCO ₃	Color Tone	Special Features	- Applications
KL-8670	LLDPE	70	No	Bluish	Contains polymer-processing additive for minimum die bild up and improved surface quality	• LLDPE film • HDPE filn
					High flow and easy dilution	
KP-8150	PP	50	Yes	Milky	Higher flow for easier dilution	• PP injection molding • PP extrusion
KP-8550	PP	50	Yes	Bluish		
KS-8525	PS	25	Yes	Bluish	Very economical product	PS thermoforming Injection molding
KS-8745	PS	45	Yes	Bluish		
KU-8270	Universal	70	No	Milky	Can be processed at least up to 300° C Compatible with PA, PBT, PET, ABS, EVA, PP, Pe, Plastomers, Elastomers and Styrenics Ilmproves impact resistance of all engineering polymers and PP	Extrusion, film (blow and cast)Molding applications
KV-9010	PCV-P	10	Yes	Close match to RAL 9010		 PVC cables Plasticized PVC extrusion or injection articles



Chrostiki S.A.